



APPLICATION AREAS

Broaching

- Deep Drilling
 - Threading
 - Milling
 - Reaming
 - .
 - Tapping
 - Boring



KEY FEATURES AND BENEFITS

- Contains no damaging chlorinated hydrocarbons
- Excellent lubricity
- High viscosity
- Improves cutting accuracy
- Use on all metal
- NSF H2 registration number 133935

PACKAGING

Aerosol 20L

202

DIRECTIONS

Apply Chesterton[®] 395 Tapping Lubricant directly to tap or die and workpiece before starting cutting operation. Reapply as needed during the cutting process.

DESCRIPTION

Chesterton[®] 395 Tapping Lubricant is a high quality petroleum based machining lubricant specifically designed for aluminum and other soft metals. Chesterton 395 Tapping Lubricant reduces friction at point of contact by depositing a protective oily film which clings to machine tools. Excellent dimensional control and smooth thread finish are achieved as tools and parts are kept cool and well lubricated. The active agents in 395 Tapping Lubricant bind the compound to working edges promoting its effectiveness deep into the cut. The high performance additive package used in 395 Tapping Lubricant will reduce friction and prevent heat build up to provide excellent dimensional control without use of chlorinated compounds. The combination of lubricants in 395 Tapping Lubricant will cling to the tool and produce a finer chip that is freer moving and easier to eliminate. The product will treat the metal surface of parts to provide a superior, uniform finish.



TYPICAL PHYSICAL PROPERTIES

Clear, Colorless
170°C (338°F)
0.9
Pleasant, Mild
32
-18°C (0°F)

Before using this product, please refer to Safety Data Sheet (SDS).



 860 Salem Street, Groveland, MA 01834 USA

 978-469-6888
 www.chesterton.com

 © 2018 A.W. Chesterton Company

 ® Registered trademark owned by A.W. Chesterton

Registered trademark owned by A.W. Chesterton Company in USA and other countries, unless otherwise noted. Technical Data reflects results of laboratory tests and is intended to indicate general characteristics only. Since many actual application circumstances are beyond Chesterton's knowledge and/or control, the product user must determine the suitability of the products it intends to use for its particular purpose and assume all risks and liabilities in connection therewith. CHESTERTON DISCLAIMS ALL WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Form No. 071514