

FLUX

FLUX



INNOVATORS
IN FLOW TECHNOLOGY

RESISTANCE CHART

TRANSFERRING
EMPTYING
CIRCULATING
Mixing
Dosing

INNOVATORS
IN FLOW TECHNOLOGY

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CONSTRUCTION MATERIALS OF PUMPS AND LIQUID METERS ...



**... show very different characteristics.
Not every material suits every liquid to the same extent.**

The new FLUX Resistance Chart assists you in selecting your pump and/or liquid meter. It is a clearly arranged guide to show you which material suits which liquid or - the other way round - which "combinations" you should better avoid. Please consider that the chemical resistance of the construction material depends on many parameters. Even slight variations of a liquid (e.g. impurities) may have a great influence on the chemical resistance of this product.

If there are no particular indications given in this chart, the information is based on commercial purity and concentration. In case of doubt, especially for new and unknown applications, we kindly ask you to contact us for further verification.

The information given in this Resistance Chart is based on recommendations by our suppliers, reports of our clients and on the experience gained by us. This chart has been compiled by our specialists with greatest circumspection. Nevertheless this chart may only serve as a guide. Our classification may not be applied to every condition of use. Considering the multitude of decisive factors, the chemical resistance is an important one, but, in very the end, only one element in the totality of operating conditions. This is the reason why we cannot assume any liability for the indications in this Resistance Chart.



NOTE For transferring high flammability liquids, which are underlined in red, only pumps in stainless steel or Hastelloy C together with explosion-proof motors must be used, which are tested and certified according to Directive 94/9/EC-ATEX 100a. Please observe all relevant Health & Safety Regulations.



TR = technically pure

GL = saturated solution

H = commercial composition

+ = resistant

\circ = limited resistance

— = not resistant

1) Not resistant on FMC

Fungicide resistance																
Bromic Acid	HBrO ₃	10			20	0	+	-	+ ¹⁾	+	+	0	+	-	+	+
Bromine	Br ₂	TR	3,19		20	-	+	+	-	+	+	-	0	-	-	+
Butane Diol	HO(CH ₂) ₄ OH	10			20	+	+	+	+	+	+	+	+	+	+	+
Butane Diol	HO(CH ₂) ₄ OH	TR			20	+	+	+	0	+	+	+	+	-	+	+
Butane Triol	C ₄ H ₁₀ O	TR			20	+	+	-	+	+	+	+	0	+	+	+
Butanol	C ₄ H ₉ OH	TR	0,81	All	20	+	+	+	+	+	+	+	+	+	+	+
Butyl Acetate	C ₆ H ₁₂ O ₂	TR	0,88	All	20	+ ¹⁾	+	+	0	+	+	+	0	-	+	+
Butyl Acrylate	C ₅ H ₈ O ₂	TR		AI	20	+	+	0	-	0	+	+	-	-	0	+
Butyl Chloride	C ₄ H ₉ Cl	TR	0,89	AI	20	0	+	-	+	+	+	+	-	-	-	+
Butyl Phenol	HOCH ₂ CH ₂ CH ₂ CH ₃	TR			20	+	+	-	+	+	+	+	0	-	-	+
Butyric Acid	C ₃ H ₇ COOH	20	0,88		20	+	+	+	-	+	+	+	+	-	+	+
Butyric Acid	C ₃ H ₇ COOH	TR	0,96		20	+	+	+	-	+	+	+	0	-	0	+
Calcium Bisulphite	Ca(HSO ₃) ₂	10			20	+ ¹⁾	+	0	+ ¹⁾	+	+	0	+	-	+	+
Calcium Bisulphite	Ca(HSO ₃) ₂	GL			20	+ ¹⁾	+	0	+ ¹⁾	+	+	-	+	-	+	+
Calcium Chlorate	CaClO ₃ +H ₂ O	10			20	+	+	0	+	+	+	+	+	+	+	+
Calcium Chloride	CaCl ₂ +H ₂ O	10			20	+	+	+	+	+	+	+	+	+	+	+
Calcium Chloride	CaCl ₂ +H ₂ O	GL	1,40		20	+	+	0	+	+	+	+	+	+	+	+
Calcium Hydroxide	Ca(OH) ₂	15			20	+	+	-	+	+	+	+	+	+	+	+
Calcium Hypochlorite	Ca(ClO) ₂	10			20	0	+	-	+ ¹⁾	+	+	0	+	+	+	+
Calcium Nitrate	Ca(NO ₃) ₂	50	1,48		20	+	+	+	+	+	+	+	+	+	+	+
TR = technically pure	GL = saturated solution	H = commercial composition		+ = resistant		0 = limited resistance		- = not resistant		1) Not resistant on FMC						

Comparison of Chemical Reactions																	
Chemical Compound	Chemical Formula	Reagent A	Reagent B	Reagent C	Reagent D	Reagent E	Reagent F	Reagent G	Reagent H	Reagent I	Reagent J	Reagent K	Reagent L	Reagent M	Reagent N	Reagent O	
Camphor	C10H16O				20	+	+	+	+	+	+	+	+	0	+	0	+
Caprylic Acid	CH3(CH2)6 COOH		0,92		20	+ ¹⁾	+	-	+ ¹⁾	+	+	0	+	-	+	+	
Carbon Bisulphide	CS2	TR	1,27	AI	20	+ ¹⁾	+	+	+ ¹⁾	+	+	0	+	-	0	+	
Castor Oil		H	0,96		20	+	+	+	+	+	+	+	+	+	+	+	
Chloric Acid	HClO3	10			20	0	+	-	+ ¹⁾	+	+	-	+	-	+	+	
Chlorinated Diphenyl	C12H9Cl	TR			20	+ ¹⁾	+	+	-	+	+	0	+	-	-	+	
Chlorine Water	Cl2 + H2O	GL			20	0	+	-	0	+	+	0	-	-	+	+	
Chloroacetic Acid	C2H3ClO2	85	1,36		20	-	+	-	+ ¹⁾	+	+	0	+	-	+	+	
Chloroacetic Acid	C2H3ClO2	98			20	-	+	-	+ ¹⁾	+	+	0	+	-	+	+	
Chlorobenzene	C6H5Cl	TR	1,11	All	20	+	+	+	0	+	+	+	+	-	-	+	
Chloroethane	C2H5Cl	TR	0,92		20	+	+	+	-	+	+	+	0	-	0	+	
Chloroethanol	CH2C-CH2OH	TR	1,20		20	+ ¹⁾	+	-	+ ¹⁾	+	+	0	-	+	0	+	
Chloroform	CHCl3	TR	1,48		20	+ ¹⁾	+	-	0	+	+	-	0	-	-	+	
Chlorosulfonic Acid	HOSO2Cl	TR	1,77		20	+ ¹⁾	+	-	-	-	+	-	0	-	-	+	
Chromic Acid	CrO3+H2O	30			20	0	+	-	0	+	+	0	+	-	-	+	
Chromic Acid	CrO3+H2O	50			20	0	0	-	-	+	+	0	+	-	-	+	
Chromic-Sulfuric-Acid-Mixture	H2SO4+H2O+CrO3	50			20	0	0	-	0	+	+	-	+	-	-	+	
Citric Acid	C6H8O7	50	1,22		20	+	+	-	+	+	+	+	+	+	+	+	
Copper Acetate	(CH3CO2)2Cu	50			20	+	+	-	+	+	+	+	+	+	+	+	
Copper Nitrate	Cu(NO3)2	25	1,25		20	+	+	+	0	+	+	+	+	+	+	+	

Copper Sulphate	CuSO ₄	18	1,21		20	+	+	-	+	+	+	+	+	+	+	+	+	+	+
Copper Sulphate	CuSO ₄	GL			20	+	+	-	0	+	+	+	+	+	+	+	+	+	+
Corn Oil		TR			20	+	+	-	+	+	+	+	+	+	+	+	+	+	+
Cupric Chloride	CuCl ₂	20	1,21		20	0	+	-	+	+	+	+	+	+	+	+	+	+	+
Cuprous Chloride	CuCl	10			20	0	+	-	+	+	+	+	+	+	+	+	+	+	+
Cyclohexane	C ₆ H ₁₂	TR	0,78	AI	20	+	+	+	+	+	+	+	+	+	+	+	+	-	+
Cyclohexanol	C ₆ H ₁₂ O	TR	0,94	AIII	20	+	+	-	+	+	+	+	+	+	+	0	0	0	+
Cyclohexanone	C ₆ H ₁₁ O	TR	0,95	AII	20	+	+	+	+	+	+	+	+	+	+	-	-	0	+
Decaline	C ₁₀ H ₁₈	TR	0,88	AIII	20	+	+	+	0	+	+	+	+	+	+	0	-	+	
Dextrine	C ₆ H ₁₀ O ₅ +H ₂ O	18			20	+	+	+	+	+	+	+	+	+	+	+	+	+	+
Dextrine	C ₆ H ₁₀ O ₅ +H ₂ O	GL			20	+	+	+	+	+	+	+	+	+	+	+	+	+	+
Diacetone Alcohol	(CH ₃) ₂ C(OH)CH ₂ COCH ₃	TR		B	20	+	+	-	-	+	+	+	+	+	-	+	+	+	
Dibutyl Ether	C ₈ H ₁₈ O	TR	0,77	AII	20	+ ¹⁾	+	-	0	+	+	+	0	-	+	0	+	+	
Dibutyl Phthalate	C ₆ H ₄ (C ₀ 2C ₄ H ₉) ₂	TR	1,05		20	+	+	+	+	+	+	+	+	+	0	-	0	+	
Dibutyl Sebacate	C ₁₈ H ₃₄ O ₄	TR	0,94		20	+ ¹⁾	+	-	+ ¹⁾	+	+	+	0	0	-	-	-	+	
Dichloro Acetic Acid	CHCl ₂ CO ₂ H	TR	1,56		20	-	+	-	+ ¹⁾	+	+	+	-	0	-	+	+	+	
Dichlorodifluoromethane	CF ₂ Cl ₂	TR	1,32		20	+	+	-	-	+	+ ¹⁾	+	0	0	0	0	0	+	
Dichloroethylene 1,1	C ₂ H ₂ Cl ₂	TR	1,22	AI	20	+ ¹⁾	+	-	0	+	+	+	-	+	+	-	+	+	

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Diethylamine	C4H11N	10	0,70	B	20	+	+	+	+	0	+	-	-	-	+
Diglycolic Acid	C4H6O6	30			20	+ ¹⁾	+	-	+ ¹⁾	+	+	-	+	0	+
Diglycolic Acid	C4H6O6	GL			20	+ ¹⁾	+	-	+ ¹⁾	+	+	-	+	0	+
Diisobutyl Ketone	C9H18O	TR			20	+	+	-	+	+	+	+	+	-	+
Dimethyl Formamide (DMF)	C3H7NO	TR	0,95		20	+	+	-	+	-	+	+	-	0	+
Dimethyl Phthalate (DMP)	C6H4(COOCH3)2	TR			20	+	+	-	+	+	+	+	-	-	+
Dimethylamine	(CH3)2NH	TR	0,73		20	+	+	-	+	0	+	+	0	-	0
Dinonyl Phthalate	C26H42O4	TR			20	+	+	-	+	+	+	+	-	-	+
Diocetyl Phthalate	C24H38O4	TR			20	+	+	-	0	+	+	+	-	-	+
Dioxane	C4H8O2	TR	1,03	B	20	+	+	+	-	+	+	+	-	0	+
Epichlorhydrine	H2C-O-CH-CH2Cl			All	20	0	+	-	+	+	+	+	-	-	+
Essential Oils					20	+	+	+	+	+	+	+	-	-	+
Ethane Dicarboxylic Acid	C4H6O4	50	1,06		20	+	+	-	+	+	+	+	+	+	+
Ethanol	CH3-CH2-OH	TR	0,79	B	20	+	+	+	+	+	+	+	+	+	+
Ether	(C2H5)2O	TR	0,71	All	20	+	+	+	-	+	+	+	0	0	0
Ethyl Acetate	H3C-COOCH2H5	TR	0,90	All	20	+	+	+	0	0	+	+	0	-	0
Ethyl Benzene	C6H5-C2H5	TR	0,87	All	20	+ ¹⁾	+	+	0	+	+	-	0	-	+
Ethyl Chloroacetate	ClH2C-CO-OC2H5			All	20	0	+	-	+	0	+	+	-	-	+
Ethyl Dichloride	H3 C-CHCl2		1,20	All	20	+	+	+	0	+	+	+	0	0	+
Ethyl Glycol	C2H5-O-CH2-HC2OH	TR	0,93	All	20	+	+	-	-	+	+	+	+	-	+
Ethylene Bromide	CH2Br-CH2Br	TR	2,18		20	+ ¹⁾	+	+	+ ¹⁾	0	+	0	+	0	0

Ethylene Diamine	H2N-CH2-CH2-NH2	TR	0,98		20	+	+	+	+	+	+	+	+	0	0	+	+
Ethylene Glycol	C2H6O2	TR	1,11		20	+	+	+	+	+	+	+	+	+	+	+	+
Fatty Acids	C17H33CO2H	100	0,90		20	+	+	-	0	+	+	+	+	+	0	-	+
Ferric Sulphate	Fe2(SO4)3	50	1,61		20	+	+	-	+	+	+	+	+	+	+	+	+
Ferrichloride	FeCl3+H2O	50	1,55		20	-	+	-	+	+	+	+	+	+	+	+	+
Ferrochloride	FeCl2+H2O	10	1,09		20	+	+	-	+	+	+	+	+	+	+	+	+
Ferrochloride	FeCl2+H2O	50			20	+	+	-	+	+	+	+	+	+	+	+	+
Ferrosulphate	FeSO4	20	1,21		20	+ ¹⁾	+	+	+ ¹⁾	+	+	+	0	+	+	+	+
Ferrous Nitrate	Fe(NO3)2	TR			20	+	+	-	+	+	+	+	+	+	+	+	+
Formaldehyde	CH2O+H2O	10			20	+	+	-	+	+	+	+	+	+	+	+	+
Formaldehyde	CH2O+H2O	35	1,10	AIII	20	+	+	-	+	+	+	+	+	+	-	+	+
Formaldehyde	CH2O+H2O	40		AIII	20	+	+	-	+	+	+	+	+	0	+	+	+
Formamide	HCONH2	100			20	+	+	+	+	+	+	+	+	0	+	+	+
Formic Acid	HCOOH	50			20	+	+	-	+	+	+	+	+	-	+	+	+
Formic Acid	HCOOH	TR	1,22	AII	20	+	+	-	+	+	+	+	-	-	-	+	+
Fruit Juice		H			20	+	+	0	+	+	+	+	+	+	+	+	+
Fuel Oil		H		AIII	20	+	+	+	+	+	+	+	+	+	+	+	+
Furfuryl Alcohol	C5H6O2	TR	1,13	AIII	20	+	+	+	+	+	+	+	0	-	+	+	+
Gallic Acid	C6H2(OH)3CO2H	50			20	+ ¹⁾	+	-	+ ¹⁾	+	+	-	+	+	+	+	+
Gluconic Acid	C6H12O7				20	+	+	-	+	+	+	+	+	+	+	+	+

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Material Safety Data Sheet																
Product Information		Health & Safety Information														
Product Name:		Hazardous Components:														
Chemical Name	Chemical Formula	EC No.	Classification	Hazard Statement	Harmful	Irritant	Sensitizer	Reproductive Harm	Specific Target Organ Harm	Aspiration Harm	Corrosion	Eye Irritation	Respiratory Irritation	Skin Irritation	Inhalation Irritation	Inhalation Harm
Lead Nitrate	Pb(NO ₃) ₂	50			20	+	+	+	+	+	+	+	+	+	+	+
Lead Tetraethyl	Pb(C ₂ H ₅) ₄	TR	1,66	AIII	20	+	+	+	+	+	+	+	+	+	+	0
Linseed Oil		TR			20	+	+	+	+	+	+	+	+	+	+	+
Lithium Chloride	LiCl	45	1,30		20	0	+	-	+	+	+	+	+	+	+	+
Lithium Sulphate	LiSO ₄	25	1,23		20	+	+	+	+	+	+	+	+	+	+	+
Magnesium Chloride	MgCl ₂	10			20	0	+	-	+	+	+	+	+	+	+	+
Magnesium Chloride	MgCl ₂	GL			20	0	+	-	+	+	+	+	+	+	+	+
Magnesium Nitrate	Mg(NO ₃) ₂	25	1,21		20	+	+	+	+	+	+	+	+	+	+	+
Magnesium Sulphate	MgSO ₄	10			20	+	+	+	+	+	+	+	+	+	+	+
Magnesium Sulphate	MgSO ₄	GL	1,28		20	+	+	+	+	+	+	+	+	+	+	+
Maleic Acid	C ₄ H ₄ O ₄	35			20	+	+	-	+	+	+	+	+	+	-	+
Maleic Acid	C ₄ H ₄ O ₄	GL			20	+	+	-	+	+	+	+	+	+	-	0
Manganous Chloride	MnCl ₂	20	1,19		20	0	+	-	+	+	+	+	+	+	+	+
Mercury Cyanide	Hg(CN) ₂	TR			20	+	+	-	+	+	+	+	+	+	+	+
Mercury Nitrate	Hg(NO ₃) ₂	GL			20	+	+	-	+	+	+	+	+	0	+	+
Methanol	CH ₃ OH	TR		B	20	+	+	+	+	+	+	+	0	0	+	+
Methyl Ethyl Ketone (MEK)	C ₄ H ₈ O	TR	0,81	AI	20	+	+	-	+	-	+	0	-	-	+	+
Methyl Glycol	(CH ₂) ₂ HOCH ₃		0,98		20	+	+	+	+	+	+	+	+	+	+	+
Methyl Isobutyl Ketone	C ₆ H ₁₀ O			AI	20	+ ¹⁾	+	-	-	+	+	+	0	0	0	+
Methyl Sulphuric Acid	H ₂ SO ₄ -CH ₂	50			20	0	0	-	0	+	+	-	0	-	+	+
Methyl Sulphuric Acid	H ₂ SO ₄ -CH ₂	TR			20	0	0	-	-	+	+	-	0	-	+	+

FMC Test Results																
Chemical Name	Chemical Formula	FMC		FMC		FMC		FMC		FMC		FMC		FMC		
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	
Methylene Chloride	CH ₂ Cl ₂		1,33		20	+	+	-	0	0	+ ¹⁾	+	0	-	0	+
Milk					20	+	+	+	+	+	+	+	+	+	+	+
Mineral Oils					20	+	+	+	+	+	+	+	+	+	-	+
Mineral Water					20	+	+	+	+	+	+	+	+	+	+	+
Naphtha		TR	0,81	AII	20	+ ¹⁾	+	+	+ ¹⁾	+	+	0	+	+	0	+
Nickel Chloride	NiCl ₂	20	1,22		20	0	+	-	+	+	+	+	+	+	+	+
Nickel Nitrate	Ni(NO ₃) ₂	35	1,38		20	+	+	-	+	+	+	+	+	+	+	+
Nickel Sulphate	NiSO ₄	10	1,21		20	+	+	-	+	+	+	+	+	+	+	+
Nicotine	C ₁₀ H ₁₄ N ₂				20	+	+	-	-	-	+	+	+	0	+	+
Nitric Acid	HN ₃	10	1,05		20	+ ¹⁾	+	-	+ ¹⁾	+	+	0	+	-	+	+
Nitric Acid	HN ₃	30	1,18		20	+ ¹⁾	+	-	0	+	+	-	+	-	+	+
Nitric Acid	HN ₃	50	1,31		20	+ ¹⁾	+	-	0	+	+	-	+	-	-	+
Nitric Acid	HN ₃	65	1,41		20	+ ¹⁾	+	-	-	+	+	-	+	-	-	+
Nitrobenzene	C ₆ H ₅ NO ₂	TR	1,21	AIII	20	+	+	+	+	+	+	0	0	0	0	+
Nitrotoluene	C ₆ H ₄ CH ₃ NO ₂	TR			20	+	+	+	+	+	+	0	0	0	0	+
Nitrous Acid	HN ₂ O				20	0	+	-	0	+	+	+	+	-	0	+
Octane	C ₈ H ₁₈	TR		AI	20	+	+	+	+	+	+	+	+	+	+	+
Oleic Acid	C ₁₈ H ₃₄ O ₂	TR	0,90		20	+	+	-	+	+	+	+	+	0	-	+
Oleum	H ₂ SO ₄ +SO ₃				20	+ ¹⁾	+	-	-	-	+	-	+	-	-	+
OXalic Acid	(CO ₂ H) ₂	10			20	+	+	-	+	+	+	+	+	+	+	+
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Chemical Reactions																
Reactants		Reagents		Products												
Name	Chemical Formula	Conc.	Type	1	2	3	4	5	6	7	8	9	10	11	12	13
Oxalic Acid	(CO2H)2	GL	1,65		20	+ ¹⁾	+	-	+ ¹⁾	+	+	0	+	0	+	+
Paraffin Oil	CnH2n	TR	0,93		20	+	+	+	+	+	+	+	+	+	-	+
Pectine		10			20	+	+	+	+	+	+	+	+	+	+	+
Perchloric Acid	HClO4	20			20	+	+	-	+	+	+	+	+	-	+	+
Perchloric Acid	HClO4	50	1,40		20	+	+	-	+	+	+	+	+	-	+	+
Perchloric Acid	HClO4	70	1,55		20	+	+	-	+	+	+	+	+	-	+	+
Perchloric Acid	HClO4	GL			20	+	+	-	+	+	+	+	+	-	+	+
Perchloroethylene	C2Cl4	TR			20	+	+	-	-	+	+ ¹⁾	+	+	-	-	+
Petrol	H	0,73	AI	20	+	+	+	-	+	+	+	+	+	-	+	+
Petroleum Crude					20	+	+	+	+	+	+	+	+	+	-	+
Petroleum Ether	TR	0,69	AI	20	+	+	+	-	+	+	+	+	+	+	0	+
Phenol	C6H6O	50			20	+	+	+	+	+	+	+	+	+	+	+
Phenol	C6H6O	90			20	+	+	+	+	+	+	+	+	+	-	+
Phenol	C6H6O	100			20	+	+	+	+	+	+	+	+	+	-	+
Phosphoric Acid	H3PO4	30	1,18		20	+	+	-	+	+	+	+	+	0	+	+
Phosphoric Acid	H3PO4	50			20	+	+	-	+	+	+	+	+	0	+	+
Phosphoric Acid	H3PO4	85	1,69		20	+	+	-	+	+	+	+	+	-	+	+
Phosphoric Acid	H3PO4	95	1,70		20	-	+	-	-	+	+	+	0	-	-	0
Phosphorous Trichloride	POCl3	TR	1,57		20	+	+	-	+	+	+	+	+	-	+	+
Phthalic Acid	C6H4(COOH)2+H2O	50			20	+	+	-	+	+	+	+	+	-	+	+
Phthalic Acid	C6H4(COOH)2+H2O	GL	1,59		20	+	+	-	+	+	+	+	0	-	+	+

Polyhydric Alcohol		1,78	20	+	+	+	-	+	+	+	+	+	+	+
Potassium Aluminium Sulphate	KAl(SO ₄) ₂ H ₂ O	50		20	+	+	+	+	+	+	+	+	+	+
Potassium Bromate	KBrO ₃ +H ₂ O	GL		20	+	+	+	+	+	+	+	+	+	+
Potassium Bromide	KBr + H ₂ O	10	1,37	20	+	+	-	+	+	+	+	+	+	+
Potassium Bromide	KBr + H ₂ O	GL		20	+	+	-	+	+	+	+	+	+	+
Potassium Carbonate	K ₂ CO ₃	GL		20	+	+	-	+	+	+	+	+	+	+
Potassium Chlorate	KClO ₃	50		20	+	+	-	+	+	+	+	+	+	+
Potassium Chloride	KCl	10		20	0	+	-	+	+	+	+	+	+	+
Potassium Chloride	KCl	GL	1,17	20	0	+	-	+	+	+	+	+	+	+
Potassium Cyanide	KCN	50		20	+	+	-	+	+	+	+	+	+	+
Potassium Cyanide	KCN	GL	1,31	20	+	+	-	+	+	+	+	+	+	+
Potassium Dichromate	K ₂ Cr ₂ O ₇	40		20	+	+	-	+	+	+	+	+	+	+
Potassium Ferricyanide	K ₄ Fe(CN) ₆	10		20	+	+	+	+	+	+	+	+	+	+
Potassium Ferricyanide	K ₄ Fe(CN) ₆	20	1,11	20	+	+	+	+	+	+	+	+	+	+
Potassium Ferricyanide	K ₄ Fe(CN) ₆	GL		20	+	+	+	+	+	+	+	+	+	+
Potassium Ferrocyanide	K ₃ Fe(CN) ₆	10		20	+ ¹⁾	+	+	+ ¹⁾	+	+	0	+	+	+
Potassium Ferrocyanide	K ₃ Fe(CN) ₆	16	1,11	20	+ ¹⁾	+	+	+ ¹⁾	+	+	0	+	+	+
Potassium Ferrocyanide	K ₃ Fe(CN) ₆	GL		20	+ ¹⁾	+	+	+ ¹⁾	+	+	0	+	+	+
Potassium Hydroxide	KOH	20	1,19	20	+	+	-	+	+	+	+	+	-	0
Potassium Hydroxide	KOH	30	1,29	20	+	+	-	+	+	+	+	+	-	0

TR = technically pure

GL = saturated solution

H = commercial composition

+ = resistant

$\sigma = \text{limited resistance}$

– = not resistant

1) Not resistant on FMC

Chemical Reactions																		
Reactants		Reagent A		Reagent B		Reagent C		Reagent D		Reagent E		Reagent F		Reagent G		Reagent H		
Name	Chemical Formula	Molar Concentration																
Potassium Hydroxide	KOH	60	1,63			20	+	+	-	+	+	+	+	+	-	-	+	+
Potassium Hypochlorite	KClO	15				20	0	+	-	0	+	+	+	+	+	-	+	+
Potassium Iodide	KI	50	1,55			20	+	+	+	+	+	+	+	+	+	+	+	+
Potassium Iodide	KI		GL			20	+	+	+	+	+	+	+	+	+	+	+	+
Potassium Nitrate	KNO3	10				20	+	+	+	+	+	+	+	+	+	+	+	+
Potassium Nitrate	KNO3	24	1,17			20	+	+	+	+	+	+	+	+	+	+	+	+
Potassium Oxalate	K2(CO2)2					20	+	+	-	+	+	+	+	+	+	-	+	+
Potassium Permanganate	KMnO4	6	1,04			20	+	+	+	+	+	+	+	+	+	0	+	+
Potassium Permanganate	KMnO4	18				20	+	+	+	+	+	+	+	+	+	0	+	+
Potassium Sulphate	K2SO4	10	1,08			20	+	+	+	+	+	+	+	+	+	+	+	+
Propionic Acid	C3H6O2	50				20	+	+	-	+	+	+	+	+	+	-	0	+
Propionic Acid	C3H6O2		TR	0,99		20	+	+	-	+	+	+	+	+	-	+	+	+
Propyl Alcohol	C3H8O	TR		B	20	+	+	+	+	+	+	+	+	+	0	+	+	
Propylene Glycol	C3H8O2	TR	1,04	AI	20	+	+	+	+	+	+	+	+	+	+	+	+	
Propylene Oxide	C3H6O	TR	0,83	AI	20	+	+	+	+	+	+	+	+	+	-	-	-	
Propylenealdehyde	C4H6O	TR		AI	20	+	+	+	-	+	+	+	+	+	+	+	+	
Pyridine	C5H5N	TR	0,99	B	20	+	+	+	0	+	+	+	+	0	-	+	+	
Pyrogallol	C6H3(OH)3-1,2,3	10				20	+	+	+	+	+	+	+	+	0	+	+	
Salade Oil			H			20	+	+	+	+	+	+	+	+	+	+	+	
Seawater						20	0	+	-	+	+	+	+	+	+	+	+	
Silicic Acid	Si(OH)4	TR				20	+	+	-	+	+	+	+	+	-	+	+	

Resistance of FMC 9000 to various chemicals																
		TR	1,06	20	+	+	+	+	+	+	+	+	+	+	0	+
Silicone Oil																
Silver Nitrate		AgNO ₃	8	1,07		20	+	+	+	+	+	+	+	+	+	+
Sodium Acetate		CH ₃ COONa	10			20	+	+	+	+	+	+	+	+	+	+
Sodium Benzoate		C ₇ H ₅ NaO ₂	10			20	+	+	+	+	+	+	+	+	+	+
Sodium Benzoate		C ₇ H ₅ NaO ₂	36			20	+	+	+	+	+	+	+	+	+	+
Sodium Benzoate		C ₇ H ₅ NaO ₂	GL			20	+	+	+	+	+	+	+	+	+	+
Sodium Bicarbonate		NaHCO ₃	10	1,07		20	+	+	+	+	+	+	+	+	+	+
Sodium Bichromate		Na ₂ Cr ₂ O ₇	10			20	+	+	+	+	+	+	+	+	+	+
Sodium Chlorate		NaClO ₃	25	1,23		20	+	+	+	−	+	+	+	+	+	+
Sodium Chloride		NaCl	20			20	0	+	+	+	+	+	+	+	+	+
Sodium Chlorite		NaClO ₂	5			20	0	+	−	+	+	+	+	+	+	+
Sodium Fluoride		NaF	4	1,04		20	+	+	−	+	+	+	+	+	+	+
Sodium Hydroxide		NaOH	10	1,16		20	+	+	−	+	0	+	+	+	+	+
Sodium Hydroxide		NaOH	30	1,33		20	+	+	−	+	0	+	+	0	+	+
Sodium Hydroxide		NaOH	50	1,53		20	+	+	−	+	0	+	+	0	0	+
Sodium Hypochlorite		NaOCl	10			20	0	+	−	+	+	+	+	+	−	+
Sodium Hypochlorite		NaOCl	12,5			20	0	+	−	+	+	+	+	+	−	+
Sodium Hypochlorite		NaOCl	20			20	0	+	−	+	+	+	+	−	+	+
Sodium Nitrate		NaNO ₃	45	1,37		20	+	+	+	+	+	+	+	+	+	+
Sodium Nitrite		NaNO ₂	50			20	+	+	+	+	+	+	+	+	+	+
TR = technically pure	GL = saturated solution	H = commercial composition				+	= resistant	0	= limited resistance	−	= not resistant	1) Not resistant on FMC				

Comparison of Chemical Reactions																	
Chemical		Reagent		Reaction Type		Reaction Conditions		Reaction Time		Yield (%)		Purity (%)		Solubility		Stability	
Sodium Perchlorate	NaClO4	25	1,18			20	0	+	+	+ ¹⁾	+	+	+	-	+	+	+
Sodium Phosphate	Na3PO4	10				20	+	+	+	+	+	+	+	+	+	+	+
Sodium Sulphate	Na2SO4	50	1,46			20	+	+	+	+	+	+	+	+	+	+	+
Sodium Sulphite	Na2SO3	GL	1,18			20	+	+	+	+	+	+	+	+	+	+	+
Sodium Thiosulphate	Na2S2O3	40				20	+	+	+	+	+	+	+	+	+	+	+
Sodium Water Glass	Na2SiO3	20	1,24			20	+	+	+	+	+	+	+	+	+	+	+
Spindle Oil		TR				20	+	+	+	+	+	+	+	+	+	0	+
Stannous Chloride	SnCl2	20	1,17			20	0	+	-	+	+	+	+	+	+	+	+
Styrene	C6H5CHCH2	TR	0,91	All	20	+	+	+	0	0	0	+	+	0	-	-	+
Sulphur Chloride	S2CL2	10				20	0	+	0	0	+	+	-	+	-	-	+
Sulphuric Acid	H2SO4	40	1,30			20	0	+	-	+	+	+	+	+	0	+	+
Sulphuric Acid	H2SO4	80	1,73			20	0	+	-	+	+	+	+	+	-	+	+
Sulphuric Acid	H2SO4	90	1,82			20	+ ¹⁾	+	-	0	+	+	0	+	-	+	+
Sulphuric Acid	H2SO4	98	1,84			20	+ ¹⁾	+	-	0	+	+	0	+	-	0	+
Sulphurous Acid	H2SO3	50				20	0	+	-	+	+	+	+	+	0	+	+
Tannic Acid	C20H6	50				20	+ ¹⁾	+	-	+ ¹⁾	+	+	-	+	+	+	+
Tanning Extracts vegetable		H				20	+ ¹⁾	+	+	+ ¹⁾	+	+	-	+	+	+	+
Tartaric Acid	C4H6O6	GL	1,76			20	+	+	-	+	+	+	+	+	+	+	+
Tetrachloroethane	Cl2CH-CHCl2	TR	1,60			20	+	+	-	0	+	+	+	0	-	-	+
Tetrachloromethane	CCl4	TR	1,59			20	+ ¹⁾	+	+	0	+	+ ¹⁾	0	+	-	0	+
Tetrahydrofuran	C4H8O	TR	0,89	B	20	+ ¹⁾	+	-	0	0	+	+	0	-	0	+	

Resistance of various organic compounds to FMC																	
Tetraline	C10H12	100	0,97	AIII	20	+	+	+	-	+	+	+	+	+	-	0	+
Thionyl Chloride	SOCl2	TR	1,66		20	+	+	-	-	+	+	+	+	-	-	+	+
Thiophene	C4H4S			AI	20	+	+	-	0	+	+	+	+	+	-	+	+
Toluene	C7H8		0,87	AI	20	+	+	+	0	+	+	+	+	0	-	0	+
Toothpaste		H			20	+	+	+	+	+	+	+	+	+	+	+	+
Transformer Oil		TR			20	+	+	+	0	+	+	+	+	+	+	0	+
Tributyl Phosphate	C12H27O4P	TR	0,98		20	+	+	0	+	+	+	+	+	+	-	+	+
Trichloroacetic Acid	CCl3CO2H	50			20	0	+	-	+	+	+	+	+	-	-	+	+
Trichloroacetic Acid	CCl3CO2H	TR	1,62		20	0	+	-	+	+	+	+	+	-	0	+	+
Trichlorobenzene	C6H3Cl3				20	+ ¹⁾	+	-	0	+	+	-	+	-	+	-	+
Trichloroethane	C2H3Cl3	TR	1,34		20	+ ¹⁾	+	-	0	+	+	0	0	-	-	-	+
Trichloroethylene	C2HCl3	50			20	+	+	-	0	+	+ ¹⁾	+	0	-	0	-	+
Trichloroethylene	C2HCl3	TR	1,47		20	+	+	-	0	+	+ ¹⁾	+	+	-	0	-	+
Tricresyl Phosphate	PO4(C6H4CH3)3	TR	1,13		20	+	+	+	+	+	+	+	+	-	0	0	+
Triethylamine	C6H15N	TR	0,73	B	20	+	+	+	+	0	+	+	+	-	+	+	+
Triiodinemethane	CHI3				20	+	+	-	+	+	+	+	+	+	0	+	
Turpentine Oil		H	0,86		20	+	+	+	-	+	+	+	+	+	-	+	
Urea	CH4N2O	10			20	+	+	+	+	+	+	+	+	+	+	+	
Urea	CH4N2O	33			20	+	+	+	+	+	+	+	+	+	+	+	
Urine					20	+	+	-	+	+	+	+	+	+	+	+	
TR = technically pure	GL = saturated solution	H = commercial composition		+ = resistant		0 = limited resistance		- = not resistant		1) Not resistant on FMC							

Vinegar	C2H4O2	H			20	+	+	0	+	+	+	+	+	-	+	+	+
Vinyl Acetate	C4H6O2	TR	0,93	AI	20	+	+	-	+	+	+	+	+	0	+	0	+
Water	H2O		1,00		20	+	+	+	+	+	+	+	+	+	+	+	+
Xylene	C6H4(CH3)2	TR	0,86	All	20	+	+	+	-	+	+	+	+	+	-	-	+
Zinc Chloride	ZnCl2	20	1,19		20	+	+	-	+	+	+	+	+	+	+	+	+
Zinc Chloride	ZnCl2	75	2,07		20	-	+	-	+	+	+	+	+	+	+	+	+
Zinc Sulphate	ZnSO4	10	1,11		20	+	+	0	+	+	+	+	+	+	+	+	+
Zinc Sulphate	ZnSO4	GL	1,38		20	+	+	0	+	+	+	+	+	+	+	+	+

NOTES

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1) Not resistant on FMC