### **CHESTERTON**

# 186 Single and 286 Dual Tandem Bellows Cartridge Seals



- High performance bellows technology for enhanced reliability
- Reliable sealing on the most aggressive services
- Easily fits a wide range of pumps and rotating equipment



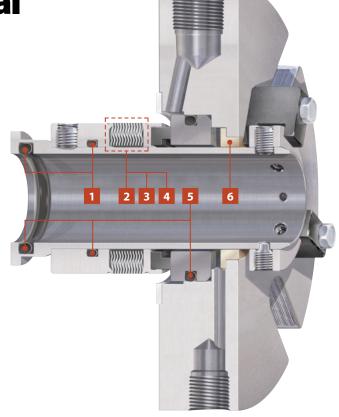
Achieve high reliability with Chesterton bellows technology

## **CHESTERTON**<sub>®</sub>

**186 Single Bellows Cartridge Seal** 

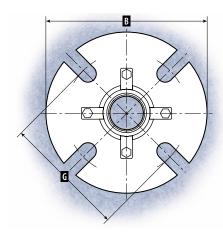
#### **Construction Details**

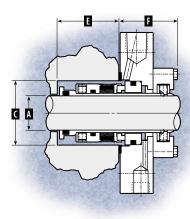
- 1 Static O-rings throughout guarantee non-fretting
- 2 Advanced bellows design for maximum cycle life
- Rotating bellows for enhanced performance on slurry and particulate services
- 4 Hastelloy C\*\* bellows construction for severely corrosive environments
- Elimination of dynamic O-rings allows the use of PTFE encapsulated O-rings to achieve maximum chemical resistance
- Full featured gland uses a close clearance throttle bushing for maximum control during quenching/venting and draining



186 - Dimensional Data/Inch

SHAFT SIZE	GLAND OD	STUFFING BOX BORE		SB DEPTH	OB LENGTH	BOLT CIRCLE BY BOLT SIZE		
Α	B MAX	MIN	C MAX	E MIN	F	3/8″	G/MIN 1/2"	5/8"
1.000	4.25	1.75	1.86	1.45	1.79	2.81	-	-
1.125	4.25	1.75	2.11	1.51	1.79	2.90	-	-
1.250	4.25	2.00	2.23	1.63	1.79	3.02	_	-
1.375	4.25	2.00	2.36	1.63	1.79	3.15	-	-
1.500	4.50	2.25	2.61	1.70	1.79	3.39	3.51	
1.625	5.00	2.38	2.74	1.76	1.79	3.51	3.64	
1.750	5.50	2.50	2.86	1.82	1.79	3.62	3.75	-
1.875	5.50	2.63	2.98	1.82	1.79	3.75	3.88	-
2.000	5.50	2.75	3.24	1.82	1.85	4.00	4.13	4.25
2.125	6.00	2.88	3.36	1.88	1.85	4.13	4.25	4.38
2.250	6.25	3.00	3.48	1.88	1.91	4.25	4.38	4.50
2.375	6.25	3.25	3.61	1.98	1.91	4.38	4.50	4.63
2.500	6.50	3.38	3.61	2.04	1.98	4.38	4.50	4.63





186 - Specifications

#### STANDARD MATERIALS\*

**Rotary Faces:** 

Tungsten Carbide

Stationary

Faces:

Silicon Carbide **Major Metal Parts:** 

**End Fittings:** 

316SS

**Bellows:** Hastelloy C\*\*

O-Rings: Perfluoroelastomer, Fluorocarbon, AFLAS†,

Ethylene Propylene, TJ/FKM

#### **OPERATING LIMITS**

**Speed Limits:** 

To 4000 fpm (20 mps)

#### **Temperature Limits:**

- To 300°F (150°C)
- Ethylene Propylene, TJ/FKM

  To 400°F (205°C) Fluorocarbon, AFLAS
- Perfluoroelastomer Consult Chesterton
- engineering for higher temperatures
- \* Other materials available upon request. \*\* Haynes International, Inc. Registered Trademark. † Asahi Glass Company Ltd. Registered Trademark.

### **CHESTERTON**

286 Dual Tandem **Bellows Cartridge Seal** 

#### **Construction Details**

Rotating bellows enhances performance in particulate services

High efficiency pumping vanes create a helical flow pattern for ideal internal cooling

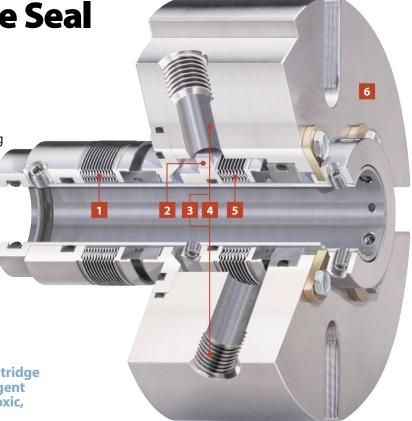
Large diameter barrier fluid inlet and outlet ports for increased flow

Bi-directional barrier fluid ports allow one seal design to operate on both clockwise and counterclockwise rotating equipment

Outboard bellows is pressurized on its outside diameter for maximum safety and performance

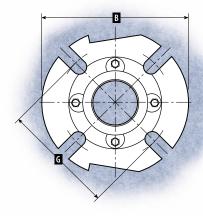
Compact design fits in standard pumps and rotating equipment

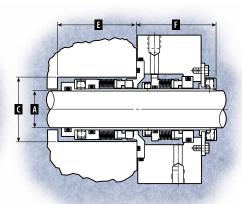
With the Chesterton 286 Dual Tandem Cartridge Bellows Seal, you can meet the most stringent requirements for sealing emissions, and toxic, carcinogenic and other hazardous fluids.



286 - Dimensional Data/Inch

SHAFT SIZE	GLAND OD	STUFFING BOX BORE		SB OB DEPTH LENGTH		BOLT CIRCLE BY BOLT SIZE		
Α	B MAX	MIN	MAX	E MIN	F	3/8"	G/MIN 1/2"	5/8"
1.000	4.13	1.75	1.88	2.03	2.06	2.90	-	-
1.125	4.25	1.75	1.88	2.03	2.06	2.90	-	-
1.250	4.25	2.00	2.13	2.06	2.13	3.02	-	-
1.375	4.25	2.00	2.19	2.06	2.03	3.25	-	-
1.500	4.50	2.25	2.38	2.25	2.13	3.50	3.63	-
1.625	5.00	2.38	2.50	2.21	2.13	3.56	3.69	-
1.750	5.50	2.50	2.56	2.34	2.13	3.63	3.75	-
1.875	5.50	2.63	2.69	2.34	2.13	3.75	3.88	-
2.000	5.50	2.75	2.94	2.34	2.13	4.01	4.13	-
2.125	6.00	3.00	3.19	2.40	2.13	4.25	4.38	4.50
2.250	6.25	3.13	3.19	2.40	2.13	4.25	4.38	4.50
2.375	6.25	3.25	3.44	2.31	2.25	4.38	4.50	4.63
2 500	6.50	3 38	3 44	2 41	2 19	4 56	4.81	4.81





#### 286 - Specifications **STANDARD MATERIALS\* Rotary Faces:** Carbon Tungsten Carbide Stationary Faces: Silicon Carbide **Major Metal Parts: End Fittings:** 316SS **Inboard Bellows:** Hastelloy C<sup>3</sup> **Outboard Bellows:** AM350, Hastelloy C (optional) O-Rings: Fluorocarbon, AFLAS†, Ethylene Propylene, TJ/FKM Perfluoroelastomer **OPERATING LIMITS Speed Limits:** To 4000 fpm

#### (20 mps) **Temperature Limits:**

To 300°F (150°C)

Ethylene Propylene, TJ/FM

■ To 400°F (205°C) Fluorocarbon, AFLAS Perfluoroelastomer

Consult Chesterton engineering for higher temperatures

- \* Other materials available upon request. \*\* Haynes International, Inc. Registered Trademark. † Asahi Glass Company Ltd. Registered Trademark.

# 186 Single and 286 Dual Tandem Bellows Cartridge Seals

#### Cartridge Mounted Bellows Makes Installation Fast and Easy

- Installation is reliable.
- No loose parts to damage or misplace.
- Robust glands minimize distortion induced by gland bolt torque.
- Allows for impeller adjustments.
- No engineering, modifications, centering and measuring.

# Versatile Performance for a Wide Range of Services

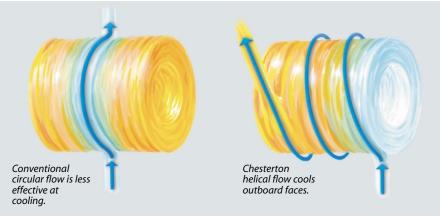
The 286 is designed for use with oil-based or other approved barrier fluids. The inboard seal is double balanced for safe operation with barrier fluid pressure either higher or lower than the stuffing box pressure.

In tandem mode, the barrier fluid pressure is lower than stuffing box pressure. This prevents contamination of the pumped fluid in the event of inboard seal leakage.



In double mode, the barrier fluid pressure is higher than stuffing box pressure. This provides the ultimate protection against escape of hazardous fluids or vapors into the atmosphere.

## **Enhanced Helical Flow For Internal Cooling**



The CHESTERTON 286 features an offset entry port, pumping vanes, and tangential exit ports to create a helical flow pattern, distributing cooling barrier fluid over faces. The tangential exit ports prevent turbulence and back pressure,

which can inhibit circulation. There are no "dead zones" of uncirculated fluid to overheat the faces and cause loss of lubrication and the potentional for dangerous phase changes.





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